

BULGE BUSTER KIT INSTRUCTIONS

The Lee Bulge Buster Kit restores free function of rimless cases that have low base bulges. Low base bulges usually occur from chambers that do not fully support the cartridge or cases resized in carbide die from manufacturers other than Lee.

These show a noticeable step ring near the base. You will most likely find cases with these problems in mixed range brass.



WARNING Steel parts in this product may be alloyed with trace amounts of lead and other elements which are known to the State of California to cause reproductive harm and cancer. For more information, go to www.PSSWarnings.ca.gov. To prevent exposure, do not alter the product by welding, grinding, etc.



SERVICE PARTS

Sleeve	881653
Punch	881657
Red Sizer Box	8S2600



①

► Install push pin into shell holder slot.



②

► Remove adjusting screw and crimp sleeve from appropriate Lee Factory Crimp die. Install guide sleeve into the Factory Crimp body.



Factory Crimp Die Selection

280 Auto	90067
357 Sig. 40 S&W, 10mm	90062
400 COR-BON, 45 GAP, 45 ACP, 45 Win Mag	90064
41 Action Express	90498

③

► Raise the ram with push pin to the top of it's stroke. Screw the Factory Crimp Die into the press until the push pin enters the Factory Crimp Die—a minimum of 1/4 inch. (This will push the case completely through the carbide insert.)



④

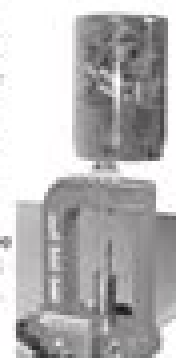
► Install the case catcher over the guide sleeve. If you own a Pro 1000, Pro 4000 or Loadmaster, the guide sleeve is sized to accept the case feed tubes. Also sold separately # 90060

► Squeeze the tube when removing from the guide sleeve and you can transfer the filled tube directly to your progressive press.

⑤

► Slide a resized or loaded case onto the base of the push pin (case mouth up) and raise the ram to push the case completely through the die. The cases will accumulate in the catch container.

If you are using Lee carbide reloading dies, you likely will need to process cases during the first reloading only. Lee sizing dies have a special contour grind that usually prevents the objectionable base bulge that commonly occur on ordinary carbide dies.



Need to increase bulge busting speed?



Lee App press & App Bulge Buster kit allow you to automate case feeding and process cases as fast as you can pull the lever.

Details on reverse ►

Lee Handloading Manual

Robert Stoeger, Robert F. Scott



Lee Handloading Manual:

Cartridge Reloading in the Twenty-First Century Charles T. Richards, 2013-10-08 A comprehensive guide to modern cartridge reloading *Cartridge Reloading in the Twenty First Century* provides detailed information about getting started in reloading selecting the basic tools needed and choosing your components as well as step by step instructions for reloading rifle and handgun cartridges and how to test your loads at the range The text is supplemented by more than one hundred detailed photographs that illustrate the various types of reloading equipment available and provide guidance in performing the actions that result in a handloaded cartridge *Cartridge Reloading in the Twenty First Century* covers many common problems the handloader may experience provides unique information about reloading the 50 caliber BMG and highlights the changes between reloading in the twenty first century and reloading in the mid twentieth century Not only for beginners *Cartridge Reloading in the Twenty First Century* offers advanced reloading information that describes special reloading tools as well as techniques for improving the accuracy of your handloads The content of *Cartridge Reloading in the Twenty First Century* will appeal to both someone considering reloading rifle or handgun cartridges as well as a person who already has acquired some experience in cartridge reloading

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