

Lathe M-code

Lathe M-code

M-code	Function	Lathe M-code	Function
M00	Program stop	M01	Optional stop
M02	End of program	M03	Spindle start
M04	Spindle stop	M05	Spindle stop
M06	Tool change	M07	Spindle stop
M08	Coolant on	M09	Coolant off
M10	Door lock	M11	Door unlock
M12	Tool change	M13	Spindle start
M14	Spindle stop	M15	Spindle stop
M16	Tool change	M17	Spindle start
M18	Spindle stop	M19	Spindle stop
M20	Tool change	M21	Spindle start
M22	Spindle stop	M23	Spindle stop
M24	Tool change	M25	Spindle start
M26	Spindle stop	M27	Spindle stop
M28	Tool change	M29	Spindle start
M30	End of program	M31	Spindle stop
M32	Tool change	M33	Spindle start
M34	Spindle stop	M35	Spindle stop
M36	Tool change	M37	Spindle start
M38	Spindle stop	M39	Spindle stop
M40	Tool change	M41	Spindle start
M42	Spindle stop	M43	Spindle stop
M44	Tool change	M45	Spindle start
M46	Spindle stop	M47	Spindle stop
M48	Tool change	M49	Spindle start
M50	Spindle stop	M51	Spindle stop
M52	Tool change	M53	Spindle start
M54	Spindle stop	M55	Spindle stop
M56	Tool change	M57	Spindle start
M58	Spindle stop	M59	Spindle stop
M60	Tool change	M61	Spindle start
M62	Spindle stop	M63	Spindle stop
M64	Tool change	M65	Spindle start
M66	Spindle stop	M67	Spindle stop
M68	Tool change	M69	Spindle start
M70	Spindle stop	M71	Spindle stop
M72	Tool change	M73	Spindle start
M74	Spindle stop	M75	Spindle stop
M76	Tool change	M77	Spindle start
M78	Spindle stop	M79	Spindle stop
M80	Tool change	M81	Spindle start
M82	Spindle stop	M83	Spindle stop
M84	Tool change	M85	Spindle start
M86	Spindle stop	M87	Spindle stop
M88	Tool change	M89	Spindle start
M90	Spindle stop	M91	Spindle stop
M92	Tool change	M93	Spindle start
M94	Spindle stop	M95	Spindle stop
M96	Tool change	M97	Spindle start
M98	Spindle stop	M99	Spindle stop

M Code List For Mazak Lathe

Engineering Industries Association

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the Engineering Industries Association text.

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