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## Question Paper Code : X10713

B.E./B.Tech. DEGREE EXAMINATIONS, NOVEMBER/DECEMBER 2020

AND APRIL/MAY 2021

Seventh/Eighth Semester

Mechanical Engineering

ME 8793 – PROCESS PLANNING AND COST ESTIMATION

(Common to Materials Science and Engineering, Mechatronics Engineering,

Mechanical and Automation Engineering, and Robotics and automation

/production Engineering/manufacturing Engineering)

(Regulation 2017)

Time : Three Hours

Maximum : 100 Marks

Answer ALL questions.

PART – A

(10×2=20 Marks)

1. Write short notes on collective-single part drawing.
2. Differentiate between continuous cutting and intermittent cutting with an example.
3. In a turning process, the length of work piece is 80 mm, feed is 0.5 mm/rev. and cutting speed is 500 rpm. Calculate the time required for the cutting operation.
4. In a manufacturing industry, the fixed cost for a particular year is Rs. 2,50,000. The variable cost is Rs. 15 per unit. The selling price of the component is Rs. 40. Calculate the value of break-even quantity.
5. Brief on cost accounting.
6. What do you mean by depreciation ?
7. In hot working process, surface finish is not good. Justify this statement.
8. List out few examples for indirect material cost in casting.
9. Define approach length in turning process.
10. Which operation is done to provide gripping in metal handles ?

# Estimation And Costing Question Paper

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## **Table of Contents Estimation And Costing Question Paper**

1. Understanding the eBook Estimation And Costing Question Paper
  - The Rise of Digital Reading Estimation And Costing Question Paper
  - Advantages of eBooks Over Traditional Books
2. Identifying Estimation And Costing Question Paper
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Estimation And Costing Question Paper
  - User-Friendly Interface
4. Exploring eBook Recommendations from Estimation And Costing Question Paper
  - Personalized Recommendations
  - Estimation And Costing Question Paper User Reviews and Ratings
  - Estimation And Costing Question Paper and Bestseller Lists
5. Accessing Estimation And Costing Question Paper Free and Paid eBooks
  - Estimation And Costing Question Paper Public Domain eBooks
  - Estimation And Costing Question Paper eBook Subscription Services
  - Estimation And Costing Question Paper Budget-Friendly Options
6. Navigating Estimation And Costing Question Paper eBook Formats

- ePub, PDF, MOBI, and More
- Estimation And Costing Question Paper Compatibility with Devices
- Estimation And Costing Question Paper Enhanced eBook Features

7. Enhancing Your Reading Experience

- Adjustable Fonts and Text Sizes of Estimation And Costing Question Paper
- Highlighting and Note-Taking Estimation And Costing Question Paper
- Interactive Elements Estimation And Costing Question Paper

8. Staying Engaged with Estimation And Costing Question Paper

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Estimation And Costing Question Paper

9. Balancing eBooks and Physical Books Estimation And Costing Question Paper

- Benefits of a Digital Library
- Creating a Diverse Reading Collection Estimation And Costing Question Paper

10. Overcoming Reading Challenges

- Dealing with Digital Eye Strain
- Minimizing Distractions
- Managing Screen Time

11. Cultivating a Reading Routine Estimation And Costing Question Paper

- Setting Reading Goals Estimation And Costing Question Paper
- Carving Out Dedicated Reading Time

12. Sourcing Reliable Information of Estimation And Costing Question Paper

- Fact-Checking eBook Content of Estimation And Costing Question Paper
- Distinguishing Credible Sources

13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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