

ASSEMBLY

BOOM



- Fit boom to mounting brackets in holes provided and secure with one rivet pin on each side. The front of boom can be supported on a block to facilitate the assembly of the Hydraulic Cylinder.

CYLINDERS

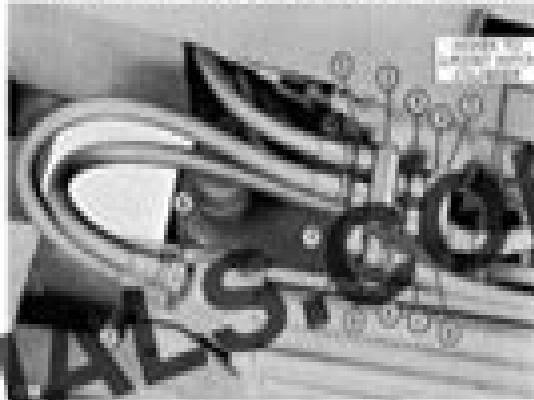


The right-hand cylinder has parts of the case for the base to the valve and parts left-hand side to the case base.

- Fit the cylinder between mounting brackets and case on base with pivot pins. Secure by driving a rivet pin in centre of pivot casting.

ASSEMBLY

BOOM FOR THE 40 INDUSTRIAL CRAWLER TRACTOR



- If necessary fit a flat valve and 8 point block, position the 8 point block cylinder base in the rear lower opening as shown. Do not tighten. This is so the flat piston can be used with the cylinder.
- A nutlock can be used to stop the loosening of the block. It should be inserted in the rear opening of the valve.
- Boom should slide adapter into upper opening in valve. Use a screw adapter in the front opening of a single valve.
- Connect base (13 x 10 inches) boom lower case part of right-hand cylinder and upper part of rear cylinder fitting.
- Connect base (13 x 10 inches) boom lower case part of right-hand cylinder and upper part of rear cylinder fitting.
- Fit lower base to rear valve.

Manual For John Deere 63

Jiyuan Zhang

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