

Unit: mm (in)

Part	Item		Standard	Service limit
Vapor separator	Float height		29 – 34 (1.1 – 1.3)	_____
Ignition coil	Resistance	Primary coil	0.60 – 0.72 Ω	_____
		Secondary coil	25 – 38 kΩ	_____
Alternator	Brush length		10.5 (0.41)	8.4 (0.33)
	Brush spring pressure		3.2 N (0.33 kgf, 0.73 lbf)	_____
	Rotor coil resistance		2.9 Ω	_____
	Slip ring O.D.		14.4 (0.57)	14.0 (0.55)
	Belt tension (N (kgf, lbf)) Measured between the pulleys with belt tension gauge.	Used belt	392 – 490 (40 – 50, 88 – 110)	_____
		New belt	490 – 588 (50 – 60, 110 – 132)	_____
	Belt deflection Measured with 98 N (10 kgf, 22 lbf) of force applied to the center of belt between the pulleys.	Used belt	7.7 – 9.0 (0.30 – 0.36)	_____
		New belt	6.7 – 7.7 (0.26 – 0.30)	_____
Starter motor	Brush length		12.3 (0.48)	7.0 (0.28)
	Insulation depth		0.4 – 0.5 (0.016 – 0.020)	0.2 (0.008)
	Commutator O.D.		29.4 (1.16)	28.8 (1.13)
	Commutator runout		_____	0.1 (0.004)
Pulser coil	Resistance		970 – 1,170 Ω	_____

**• FRAME**

Unit: mm (in)

Part	Item		Standard	Service limit
Vertical shaft	Shaft O.D. (at needle bearing)		28.566 – 28.575 (1.1246 – 1.1250)	28.545 (1.1238)
Bevel gear	Gear I.D.	Forward (LCD/XCD types only)	33.000 – 33.025 (1.2992 – 1.3002)	33.044 (1.3009)
Propeller shaft	Shaft O.D.	At needle bearing	30.007 – 30.020 (1.1814 – 1.1819)	29.990 (1.1807)
		At forward bevel gear (LD/XD types only)	24.987 – 25.000 (0.9837 – 0.9843)	24.966 (0.9829)
		At forward bevel gear (LCD/XCD types only)	32.904 – 32.920 (1.2954 – 1.2961)	32.883 (1.2946)
		At reverse bevel gear (LCD/XCD types only)	24.987 – 25.000 (0.9837 – 0.9843)	24.966 (0.9829)

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