

GENERAL / Tightening

TIGHTENING TORQUE SPECIFICATIONS

Descriptions	Bolt Dia. (mm)	Qty	Wrench Size mm	Torque		
				N·m	(kgf·m)	(lbf·ft)
Engine cushion rubber mounting bolt(Fan side) (Pump side)	22	2	32	740	(75)	(540)
	33	2	50	2550	(260)	(1880)
Engine bracket mounting bolt	27	12	41	1030	(105)	(760)
Radiator mounting bolt	27	4	30	1030	(105)	(760)
Hydraulic oil tank mounting bolt	20	8	30	540	(55)	(400)
Fuel tank mounting bolt	20	8	41	540	(55)	(400)
ORS fittings for hydraulic hoses and piping	1-7/16-12UNF	4	41	205	(21)	(152)
	1-11/16-12UNF	4	50	340	(35)	(251)
	1/2-13UNF	16	19	118	(12)	(87)
Pump mission mounting bolt	20	12	17	390	(40)	(290)
Pump mounting bolt(Hexagon wrench)	16	4	14	205	(21)	(152)
Gear pump mounting bolt	27	2	22	137	(14)	(102)
Control valve mounting bolt	20	8	30	390	(40)	(290)
Swing control valve mounting bolt	16	3	17	49	(5)	(36)
Swing device mounting bolt	27	32	41	1370	(140)	(1010)
Swing motor mounting bolt	12	24	19	88	(9)	(65)
Battery mounting nut	12	2	19	34	(3.5)	(26)
Cab mounting bolt	16	8	24	265	(27)	(195)
Cab bed mounting bolt	16	58	24	205	(21)	(152)
Swing bearing mounting bolt(Upperstructure) (Undercarriage)	36	52	55	2750	(280)	(2030)
	36	50	55	2750	(280)	(2030)
Travel device mounting bolt	27	52	41	1370	(140)	(1010)
Travel motor mounting bolt	18	8	27	295	(30)	(215)
Sprocket mounting bolt	27	60	41	1370	(140)	(1010)
Upper roller mounting bolt	20	24	30	540	(55)	(400)
Lower roller mounting bolt	27	64	41	1370	(140)	(1010)
Shoe mounting bolt	30	416	46	2840	(290)	(2100)
Track guard mounting bolt	27	28	41	1370	(140)	(1010)
Side frame mounting bolt	42	52	65	3920	(400)	(2900)
Counterweight mounting bolt	45	6	63	3920	(400)	(2900)
Oil cooler mounting bolt	24	4	36	930	(95)	(690)
Front pin-retaining(Backhoe)						
Stopper bolt A	20	12	30	390	(40)	(290)
Stopper bolt B	20	12	30	390	(40)	(290)
Front pin-retaining>Loading shovel)						
Stopper bolt A	20	14	30	390	(40)	(290)
Stopper bolt B	20	4	17	540	(55)	(400)
Stopper bolt C	16	18	24	265	(27)	(195)
Stopper bolt D	12	6	19	88	(9)	(65)
Side cutter mounting bolt	33	12	50	2550	(260)	(1880)

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