

Machine / Device		CNC Machine (Asset #256-05)				
Task	Frequency	Description of maintenance task			Estimated Time (Minutes):-	
Process	Key	Standard	Specification	Tools / Materials	Note Condition / Corrective Action	Complete
Check the hydraulic pressure	D	4,500psi	4" ± 2%	Pressure gauge	Measured pressure at 4,500 Mpa	<input checked="" type="checkbox"/> Complete
Check hydraulic fluid levels	D	To optimum level mark	between min and max levels	Visual	Checked all hydraulic fluid levels and all OK	<input checked="" type="checkbox"/> Complete
Make sure cool fluid levels are at the correct levels	D	To optimum level mark	between min and max levels	Visual	Cooling fluid level was low, added more fluid topping up to correct levels	<input checked="" type="checkbox"/> Complete
Clean out all chips and swarf	D	Ensure machine is clear from chips and swarf	no chips or swarf	Brush, vacuum system, compressed air gun	Machine totally cleared out	<input checked="" type="checkbox"/> Complete
Clean filters on coolant tank	M	Clean with compressed air and clean water	No dirt or/oil filter	Brush, vacuum system, compressed air gun	Checked and cleaned coolant filter - Filter clean (NOTE, may need changing on next schedule)	<input checked="" type="checkbox"/> Complete
Check and add grease to chip conveyor chain	M	Apply grease to chain	Machine specified grease	Grease gun	Checked, cleaned and applied new grease to chain	<input checked="" type="checkbox"/> Complete
Clean coolant tank of sludge, chips, and oil	1h	Brush, clean, check	Brush, clean, check, refill	Jetifier pump, cleaning materials	Tank completely drained and cleaned, checked for damage and leak points, all OK, refilled to correct level	<input checked="" type="checkbox"/> Complete
Remove chain pins, clean, check for damage	1h	No damage or play on pins or chain	Max 0.002" total play	Cleaning materials, compressed air, oil	No damage or loose pins on pins. Total float or movement was less than 0.002"	<input checked="" type="checkbox"/> Complete

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Tom Szuba



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Managing Facilities for Results Cheryl Bryan, 2007-03-19 Carving out new service areas within existing space forgoing massive additions or expensive new buildings offers a cost effective solution for budget conscious libraries Building from the proven Results Series model this volume dovetails with the basics outlined in The New Planning for Results A Streamlined Approach This new hands on workbook in the Results Series guides library directors staff and boards through the process to Prioritize new services that need space Make plans and identify an appropriate location Present the case to funding authorities Conduct a gap analysis Find resources to reallocate and see what new items are needed Identify building professionals to assist with alterations It s supplemented with 23 workforms to support the information and collection process Three toolkits provide technical assistance on calculating square footage assessing the message and complying with the Americans with Disabilities Act ADA requirements With examples ranging from small to large small public libraries the process is equally valuable for school special and academic librarians who are faced with similar space repurposing challenges Any library can embrace these practical proven techniques for addressing community needs by creating a blueprint that prioritizes services and creates the space for them within their existing facility **Health Fitness**

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manufacturing systems New software systems such as Enterprise Resource Planning and new hardware technologies such as RFID have made it possible to integrate what were separate IT databases and operations into one system to realize the greatest possible operational efficiencies This text provides a background in and an introduction to the relevant information technologies and shows how they are used to model and implement integrated IT systems With the growth of courses in information technology offered in industrial engineering and engineering management programs the authors have written this book to show how such computer based knowledge systems are designed and used in modern manufacturing and industrial companies Introduces Data Modeling and Functional Architecture Design with a focus on integration for overall system design Encompasses hands on approach employing many in chapter exercises and end of chapter problem sets with case studies in manufacturing and service industries Shows the reader how Information Systems can be integrated into a wider E business Web Enabled Database business model Offers applications in Enterprise Resource Planning ERP and Manufacturing Execution Systems MES **Manual on Contracting for Vehicle Maintenance Services** T. H. Maze,1992

House and Senate Documents of the ... Session Virginia. General Assembly,1987 Vols for some years include documents for extra or special sessions **Small Wastewater System Operation and Maintenance** Kenneth D. Kerri,1997 This manual is designed to train operators in the practical hands on aspects of safely operating and maintaining small wastewater collection treatment and disposal systems It focuses on the knowledge and skills needed to operate and maintain several types of package wastewater treatment processes It also describes various effluent disposal options how to perform basic lab procedures and how to administer a small wastewater system **Modern School Business Administration** James W. Guthrie,2008 This text in ABL s new Educational Leadership series from Peabody College covers historical and current trends in leadership in a very practical way using cases and a problem solving approach as vehicles for examination The text was developed by a leading scholar in educational leadership as part of a series from one of the leading schools of education in the world It has a strong basis in current research and easy to use intuitive features It strikes an effective balance between the informational and the pedagogical It covers trends both historical and current in educational leadership The Modern approach of this book explores professional challenges performance expectations and operating conditions encountered by contemporary American school leaders The case studies and interactive pedagogy make this a very practical text

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