

# Big 40<sup>®</sup> Diesel

Issued October 2008 • Index No. ED18.5

**Diesel Engine-Driven  
Welder/Generator**



## Quick Specs



### Heavy Industrial Applications

Petro Chemical Piping  
Structural Steel Work  
Maintenance and Repair

### Processes

**CC and CC/CV Models**  
Stick (SMAW)  
TIG (GTAW)  
Air Carbon Arc (CAC-A)  
Cutting and Gouging  
(Rated) 5/16 (7.9 mm) carbons  
(Capable) 3/8 (9.5 mm) carbons  
Stud Welding  
**CC/CV Model Only**  
MIG (GMAW)  
Flux Cored (FCAW)  
AC TIG (Deluxe Model)

### Output Range

**CC:** DC Stick 55–500 A DC/TIG 55–500 A  
**CC/CV:** DC Stick 40–550 A DC/TIG 20–350 A  
AC TIG 15–375 A MIG/FCAW 14–40 V

### Generator Output Rated at 104°F (40°C)

5500 Watts Peak — 4000 Watts Continuous  
15,000 Watts 3-Phase / 12,000 Watts 1-Phase  
(Deluxe Model)

**Accu-Rated™—Not Inflated  
Generator Power**

## The Power of Blue.™

**AC TIG weld aluminum** with deluxe model.  
The most AC weld output on any engine  
drive. (High-frequency unit required.)

**Silenced**—only 65 dB (90 Lwa) at idle,  
73.8 dB at 23 ft (98.7 Lwa) maximum  
output. Improves work site communications.

**Automatic idle** saves fuel and prolongs  
engine life along with reducing the  
sound level.

**Quick and easy maintenance** with  
single-side access to oil level check,  
oil fill, oil filter, fuel filter and air cleaner.

**Enclosed base and case** protects  
internal components from corrosive  
environments and reduces sound levels.

**Remote toolless oil drain** that allows oil to  
be drained without getting under the engine  
and reduces the chance of oil spillage.

**Hot Start™** provides positive Stick electrode  
starts to make it easy to start all types of  
electrodes, and works great for bead tie-ins.



**CC/CV Models: The Vault**—ultimate  
control board reliability. See page 4.

# BUILT TOUGH



CATERPILLAR industrial engine designed to  
operate over 10,000 hours before the  
first basic overhaul. Backed by worldwide  
CAT support and service.

**Improved!**  
Maintenance Displays!

### NEW! Meter maintenance displays.

- Hour meter function
- Oil change interval
- High coolant temperature and  
low oil pressure shutdowns
- Low fuel shutdown — engine  
shuts down before system runs  
out of fuel, making restarts easy.

**Simplified control panel** provides  
easy set-up with fewer controls—  
less training is required.

### More welding amperage!

400 amps at 100% Duty Cycle  
450 amps at 60% Duty Cycle  
500 amps at 40% Duty Cycle

**Engine gauges** indicate engine oil  
pressure, and coolant temperature  
(standard on all models).

**Arc-Drive** makes welding easy.  
Automatically enhances Stick  
welding, especially on pipe, by  
focusing the arc and preventing  
the electrode from going out.

**Standard GFCI receptacle** required  
on most job sites to protect  
operators from electrical hazards.

**CSA, IEC, and NEMA compliant** for  
welders. Degree of protection  
provided by enclosure IP23.

# TRUE BLUE

Welder/generator is warranted for 3 years, parts and labor.  
The CATERPILLAR engine is warranted for 2 years by CATERPILLAR.

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APPLETON, WI



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Appleton, WI 54914 USA

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# Miller Big 40 Parts Manual

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