

Mazda Demio Workshop Manual 2007-2014



18. Remove the camshaft cap installation bolts in two or three steps in the order shown in the figure, and remove the camshaft cap.
 19. Remove the intake and exhaust camshafts.
 20. Remove the tappet.
 21. Select a proper tappet according to the result of the valve clearance inspection and install it.
Tappet to be selected: thickness of the removed tappet + measured valve clearance
Standard valve clearance (IN) 0.2 mm (0.008 in), EX 0.3 mm (0.012 in)
- Standard valve clearance (Engine no. 16)
(IN) 0.27 ~ 0.30 mm (0.011 ~ 0.012 in)
(EX) 0.27 ~ 0.30 mm (0.011 ~ 0.012 in)

Standard motor clearance $\frac{1}{2}$ inch
 (No. 4, 21—4.25 inch (3.75)—4.50 inch
 (No. 4, 21—4.25 inch (3.75)—4.50 inch)

18. Align the timing marks on the front cover and then align the belt to the TDC.



- the cannula cage to the position of a
rod and number to shown in the figure, and
align the cannula installation hole in two or
three steps uniformly in the order shown in the
figure.

Engineering Program
 12—14 Years (1 Year—1400 Hours, 1990—1995
 or 1600)

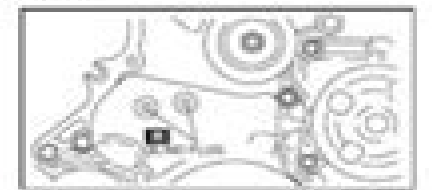
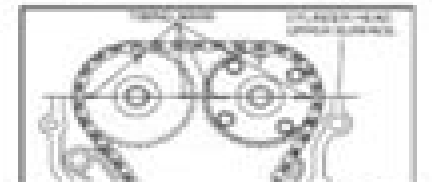
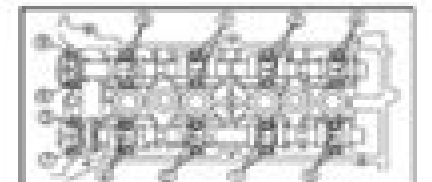
24. Align the sprocket timing marks on the intake and exhaust camshafts so that they form a straight line in alignment with the upper horizontal surface of the cylinder head.

Engineering Computer
000-0000 North 10th Street, Suite 100, Seattle, WA 98107

23. Remove the left foot holding the transponder arm.
24. Verify that there is no slack in the timing chain, and then verify that the marks on the camshaft sprocket and the cover pulley are aligned.
25. Inspect the valve timing by rotating the crankshaft clockwise twice.
26. Install the new engine front cover third plug.

Lightweight Version
1.0-4.0 Mm (20-40 kg) weight, 20-40 m/sec

27. Install the cover belt. [Click 01-00-0](#) DRIVE BELT REMOVAL/INSTALLATION (JL, PJ).
28. Install the splash shield (H4). [Click 01-104-0](#) DRIVE BELT REMOVAL/INSTALLATION (JL, PJ).
29. Install the cylinder head cover. [Click 01-104-0](#) DRIVE BELT REMOVAL/INSTALLATION (JL, PJ).
30. Connect the ventilation hoses. [Click 01-104-0](#) INTAKE AIR FILTER REMOVAL/INSTALLATION (H4).
31. Install the gasket cover. [Click 01-10-0](#) ASSEMBLY.
32. Install the front air duct and the air cleaner as a PRE-CATALYST (H4, PJ).

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Table of Contents Mazda Demio Workshop Manual

1. Understanding the eBook Mazda Demio Workshop Manual
 - The Rise of Digital Reading Mazda Demio Workshop Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Mazda Demio Workshop Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mazda Demio Workshop Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Mazda Demio Workshop Manual
 - Personalized Recommendations
 - Mazda Demio Workshop Manual User Reviews and Ratings
 - Mazda Demio Workshop Manual and Bestseller Lists
5. Accessing Mazda Demio Workshop Manual Free and Paid eBooks

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- Mazda Demio Workshop Manual eBook Subscription Services
- Mazda Demio Workshop Manual Budget-Friendly Options
- 6. Navigating Mazda Demio Workshop Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Mazda Demio Workshop Manual Compatibility with Devices
 - Mazda Demio Workshop Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Mazda Demio Workshop Manual
 - Highlighting and Note-Taking Mazda Demio Workshop Manual
 - Interactive Elements Mazda Demio Workshop Manual
- 8. Staying Engaged with Mazda Demio Workshop Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Mazda Demio Workshop Manual
- 9. Balancing eBooks and Physical Books Mazda Demio Workshop Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Mazda Demio Workshop Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Mazda Demio Workshop Manual
 - Setting Reading Goals Mazda Demio Workshop Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Mazda Demio Workshop Manual
 - Fact-Checking eBook Content of Mazda Demio Workshop Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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