

20. What is the tap drill size for the M12x1.75 thread and how did you determine it? (1)
- Drill size = Major diameter – number of threads per inch
 - 10.25 mm
21. Explain the difference between lead and pitch on single start vs. double start threads. (1)
- Have a single helical thread along their length, the lead and pitch are equal
 - Lead is the distance the nut travels with one revolution of the screw, for double start, the lead = 2 times the pitch
22. Compare the tensile strength of a 3/4" multiple start thread to a 3/4" single start thread with the same lead. (1)
- 60,000 psi (60,000 or grade 1, or grade 4, 8 diameter single means that the lead and pitch are equal to the tensile strength
23. What are the advantages and disadvantages of an ACME thread? (1)
- the threads are thicker and wider, they operate better in environment with dirt and debris as well
 - could cause a backlash, slower motion and hard to support for long spans
24. Explain the difference between a self-tapping and a self-drilling screw. (1)
- Self drilling – is a type of self tapping screw that also features a drill point
 - Self tapping screw – have the ability to tap threads into the material, wood, metal and brick
25. Define the term Machine screw. (1)
- Special group of screw 1/8" or less in diameter, they have their own sizing system. The term "screw" is correct as they are generally used without nuts, however unlike bolts, when nuts are used with the machine screw, the name "machine screw" still applies
26. How does lubrication affect torque on a fastener? (1)
- Ease the amount of torque required to get the bolt properly tight, save energy more efficiently
27. Explain the reason for a split in a thread die? (1)
- Intended for when making very extensive cuts, especially in hard materials, and when you need to replicate threads with a decent amount of accuracy, also prevent the nuts loosening
28. What is a thread die without a split called and what is it used for? (1)
- die
 - A tap is used to cut or form the female portion of the mating pair, a die is used to cut or form the male portion of the mating pair
29. Name four types of washer and where they would be used. (1)
- Flat or plain washer – used under bolt heads and under nuts to increase the bearing surface of the fastener
 - Tooth lock washer – are used when extra holding power is required, the teeth are angled to allow the fastener to be tightened, each tooth grips the surface to prevent the fasteners from loosening

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William Morgans



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