

CRANKSHAFT TRANSMISSION

CRANKSHAFT TRANSMISSION INSPECTION

1. Inspect the crankshaft for damage.
2. Measure the main bearing cap, crank pin and pin to pin clearance.
3. Measure the main bearing cap, crank pin and pin to pin clearance.
4. Measure the main bearing cap, crank pin and pin to pin clearance.

NOTE

1. The "1" refers to the main bearing cap and pin to pin clearance in the crankshaft.

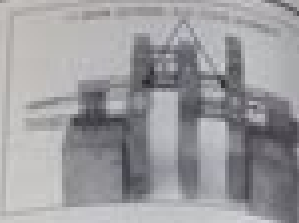
Part	1	2
Main bearing cap	1.0000	1.0000
Crank pin	1.0000	1.0000
Pin to pin	1.0000	1.0000

MAIN BEARING INSPECTION

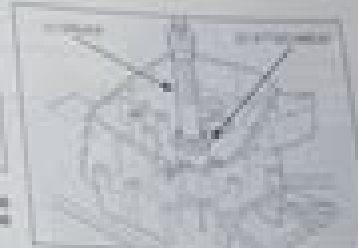
1. Inspect the bearing cap for cracks, wear, damage or scoring and measure the clearance to the crankshaft.

MAIN BEARING CAP CLEARANCE

1. Check all parts for wear, the main bearing cap, and crankshaft pin.



CRANKSHAFT TRANSMISSION



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2. Measure the main bearing cap, crank pin and pin to pin clearance.
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MAIN BEARING SELECTION

1. Inspect the bearing cap for cracks, wear, damage or scoring and measure the clearance to the crankshaft.

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Part	1	2
Main bearing cap	1.0000	1.0000
Crank pin	1.0000	1.0000
Pin to pin	1.0000	1.0000

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N Colangelo



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