

2013

## Flat Rate Labor Chart



Husqvarna®

1 UNIT = 6 minutes (1/10 hr.)

R&amp;R = Remove &amp; Replace

## WALK BEHIND MOWERS

SECTION	TIME UNITS	JOB DESCRIPTION
CABLES	1	Adjust
	2	Replace
	4	Replace (Royal)
WHEEL/DRIVE SYSTEM	5	Ground: Speed Control Levers
	1	Replace wheel (add 1 unit for drive wheel)
	5	Replace friction wheel
	3	Replace idler pulley
	3	Replace engine pulley (Royal)
	4	Replace engine pulley
	4	Replace axle or drive pulley
	2	Replace transmission drive pulley
	3	Replace front axle (Royal)
	3	Replace rear axle (Royal)
	2	Replace drive belt (Royal)
	3	Replace drive belt
	3	R&R: transmission
ELECTRICAL SYSTEM	2	Replace battery

## RIDING MOWERS

SECTION	TIME UNITS	JOB DESCRIPTION
CABLES/CONTROLS	3	Replace clutch cable
	5	Replace transmission cable
	4	Replace brake cable
	5	Replace height adj. lever
	3	Replace height adj. components
	4	Replace pedal clutch/brake
	2	Throttle/choke cable
STEERING	2	Replace steering wheel
	4	Replace steering shaft
	4	Replace rod end
	3	Replace steering chain
	5	Replace steering cable
	3	Replace steering return spring
	6	R&R: steering sector
	6	R&R: front axle
	1	R&R: grease fittings
	3	Front axle: spindle assembly

SECTION	TIME UNITS	JOB DESCRIPTION
TRANSMISSION/SYSTEM	5	Replace transmission belt
	2	Replace idler (trans. gear box)
	1	Replace front wheel
	2	Replace rear wheel
	20	R&R: transmission
	2	Brakes (add 3)
	3	R&R: brakes
	2	Tire repair
	3	Replace tire
	3	Drive pulley: idler
	4	Install tube

SECTION	TIME UNITS	JOB DESCRIPTION
ENGINE	15	R&R: engine (850-12 & 970-12)
	25	R&R: engine (except 850-12 & 970-12)

SECTION	TIME UNITS	JOB DESCRIPTION
MISCELLANEOUS	3	Seat
	4	Hood
	2	Battery
	2	Grill
	1	Foot pads

SECTION	TIME UNITS	JOB DESCRIPTION
HANDLE	5	Replace upper (Royal)
	3	Replace upper
	2	Replace lower
HEIGHT ADJUST	8	Replace handle (Royal)
	3	Replace each adjustment on drive wheel
	2	Replace each adjustment on non-drive wheel
MOWER DECK	15	Replace deck assembly (Royal)
	20	Replace deck (Royal)
	10	Replace deck
	1	Covers
	5	Replace blade/bolt (check support kit)

SECTION	TIME UNITS	JOB DESCRIPTION
CUTTING DECK	3	Spring
	2	Replace blade
	4	Replace front bumper
	1	Replace front fender
	5	Replace blade: spindle/mounted
	5	Replace blade: brake
	4	Replace blade: belt (primary/secondary)
	3	Replace belt: pulley
	5	Replace deck support frame
	5	Height adjustment
	20	Replace deck: complete
	20	Replace cutting deck (shear)
	20	Quayon (850-12)
	2	PTO: idler pulley
	2	Replace front deck roller
	2	Replace rear deck roller
	2	Replace idler (cutting deck)
	10	Repair lift assembly

SECTION	TIME UNITS	JOB DESCRIPTION
ELECTRIC SYSTEM	8	Electric actuator
	4	Replace starter solenoid
	2	Replace micro switch
	2	Replace battery
	2	Replace ignition switch
	2	Replace main harness
	3	Replace voltage regulator
	2	R&R: Gauges & Switches
	2	R&R: PTO clutch (electric)
	2	Wire: connector clutch: connector wire
FUEL SYSTEM	2	Replace tank (850-12 & 970-12)
	1	Replace filter/hose
	2	R&R: fuel tank (except 850-12 & 970-12)
	1	Covers: all

# Flat Rate Time Guide For Marine Repair

**Katrin Zwirglmaier**

## Flat Rate Time Guide For Marine Repair:

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