

Cummins ISX engines are equipped with two serpentine, poly-V drive belts and two automatic belt tensioners. The accessory drive belt drives the fan, alternator, and the water pump. The A/C belt drives the A/C compressor. See Fig. 1. Both drive belts are kept at the correct tension by a system of pulleys and two automatic belt tensioners.

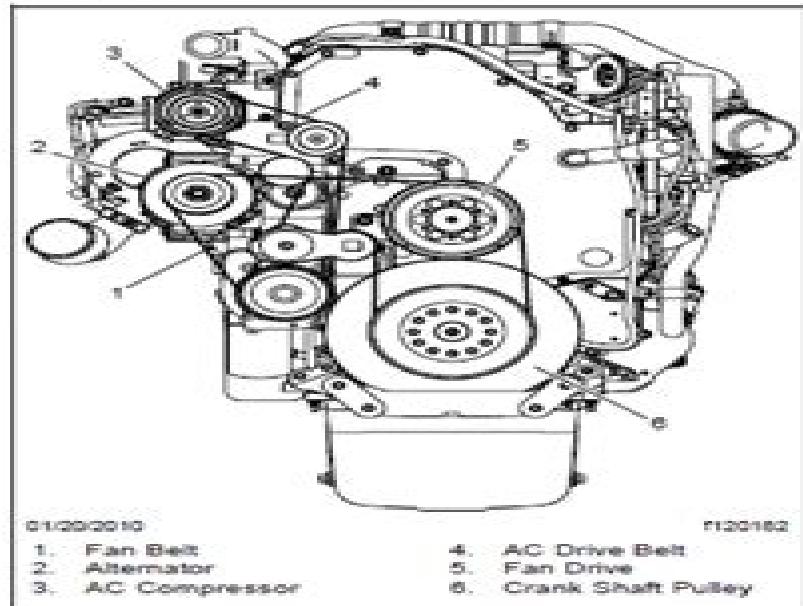


Fig. 1, Cummins ISX Drive Belt Routing

## Replacement

1. Shut down the engine, apply the parking brakes, and chock the tires.
2. Disconnect the batteries at the negative terminals.
3. Raise the hood.

**IMPORTANT:** When replacing drive belts on the Cummins ISX engine you cannot replace the A/C-drive belt with the accessory-drive belt in

place. The accessory-drive belt must be removed first.

4. Locate the accessory-drive-belt-tensioner assembly on the left (passenger) side of the engine, as you are facing it. Insert a 1/2-inch-drive ratchet or 1/2-inch breaker bar into the pivot point on the small end of the tensioner. See Fig. 2. Pull up on the wrench, turning the tensioner clockwise, until you feel resistance.

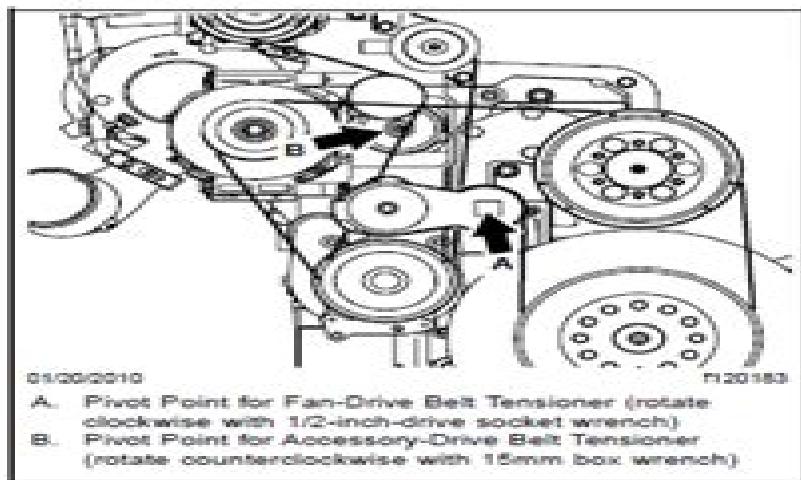


Fig. 2, Releasing the Tensioners

5. While the tensioner is released, remove the accessory-drive belt. Do not replace the accessory-drive belt at this time.
6. Insert a 15-mm box wrench onto the pivot bolt of the AC-belt tensioner. Smoothly rotate it downward, turning the tensioner counterclockwise until you feel resistance. See Fig. 2.
7. While the tensioner is released, replace the A/C-belt, making sure it is correctly installed on all the pulleys.
8. Repeating the procedure from step 4 to release the tensioner from the accessory-drive belt again. While the tensioner is released, install a new accessory-drive belt.

# Freightliner Engine Manual

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### **Table of Contents Freightliner Engine Manual**

1. Understanding the eBook Freightliner Engine Manual
  - The Rise of Digital Reading Freightliner Engine Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Freightliner Engine Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Freightliner Engine Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Freightliner Engine Manual
  - Personalized Recommendations
  - Freightliner Engine Manual User Reviews and Ratings
  - Freightliner Engine Manual and Bestseller Lists

5. Accessing Freightliner Engine Manual Free and Paid eBooks
  - Freightliner Engine Manual Public Domain eBooks
  - Freightliner Engine Manual eBook Subscription Services
  - Freightliner Engine Manual Budget-Friendly Options
6. Navigating Freightliner Engine Manual eBook Formats
  - ePUB, PDF, MOBI, and More
  - Freightliner Engine Manual Compatibility with Devices
  - Freightliner Engine Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Freightliner Engine Manual
  - Highlighting and Note-Taking Freightliner Engine Manual
  - Interactive Elements Freightliner Engine Manual
8. Staying Engaged with Freightliner Engine Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Freightliner Engine Manual
9. Balancing eBooks and Physical Books Freightliner Engine Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Freightliner Engine Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Freightliner Engine Manual
  - Setting Reading Goals Freightliner Engine Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Freightliner Engine Manual
  - Fact-Checking eBook Content of Freightliner Engine Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

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- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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