

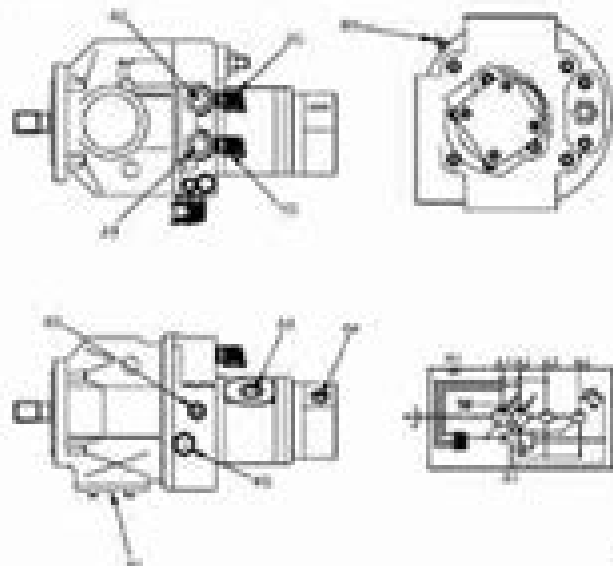
GROUP 2 HYDRAULIC PUMP

1. GENERAL

This is a variable displacement double-acting pump for discharge with equal displacements from one hydraulic tank. This pump is so compact as to appear a single pump though this is actually a double pump.

Because the pump has one swing plate, the swing angle is the same for two pumps. Tilting of the pump changes in response to the load pressure of $P_1 + P_2$. Namely, the output is controlled to the constant value so that the relationship between the discharge pressure and flow rate Q (external constant: $P_1 + P_2$) $Q = \text{Constant}$.

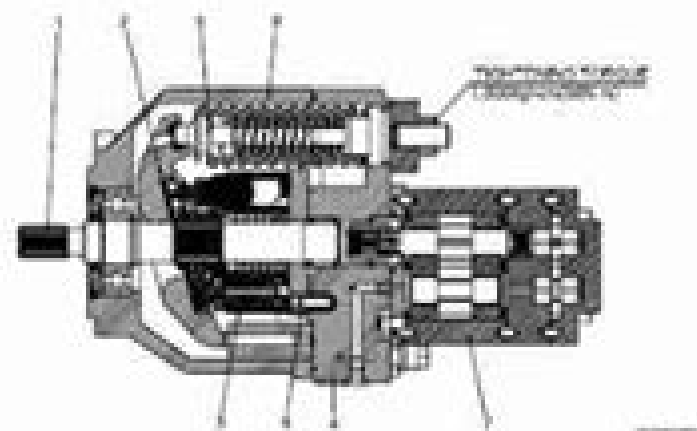
The free pump and pilot pump can be connected to the same shaft via a coupling.



Description of the ports

Port	Feature	Note
IN	Suction port	SWR 1 (1) (Standard)
OUT, OUT	Discharge port	SWR 2 (2) & 3 (3) Type D
OUT	Discharge port	SWR 2 (2) & 3 (3) Type D
OUT	Discharge port	SWR 2 (2) & 3 (3) Type D
OUT, OUT	Discharge port	SWR 2 (2) & 3 (3) Type D (normally plugged)
OUT	Discharge port	SWR 2 (2) & 3 (3) Type D (normally plugged)
OUT	Discharge port	SWR 2 (2) & 3 (3) Type D (normally plugged)
OUT	Discharge port	SWR 2 (2) & 3 (3) Type D (normally plugged)
OUT	Discharge port	SWR 2 (2) & 3 (3) Type D (normally plugged)

2. PRINCIPAL COMPONENTS AND FUNCTIONS



- | | |
|----------------|------------------|
| 1 Drive shaft | 5 Control spring |
| 2 Housing | 6 Control piston |
| 3 Rotary group | 7 Gear pump |
| 4 Cone | 8 Housing |

SPECIFICATIONS

- Capacity : 2 ~ 21 (1) ~ 4.3 (3) l/min
- Rated oil flow : 2 ~ 22.2 (2) ~ 4.3 (3) l/min
- Rated pressure : 2 ~ 210 ~ 35 (3) kg/cm²

This is a variable displacement double-acting pump for discharge with two equal displacements from one hydraulic tank. Because this is one rotary group, there is only one suction port.

The oil is divided into two equal flows by the control plate in the cover and directed to two discharge ports positioned in the cover.

The discharge pressure directed to the control piston tilts the housing by overcoming the spring force.

Since the piston stroke changes according to the tilting angle of the housing, the flow rate can be changed.

The simultaneous tilting angle control output control method is employed.

The free pump and pilot pump can be connected to the same shaft via a coupling.

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Caterpillar Inc. Peoria, Ill..



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Table of Contents Hyundai Robex 55 3 Crawler Excavator Service Manual

1. Understanding the eBook Hyundai Robex 55 3 Crawler Excavator Service Manual
 - The Rise of Digital Reading Hyundai Robex 55 3 Crawler Excavator Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Hyundai Robex 55 3 Crawler Excavator Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Hyundai Robex 55 3 Crawler Excavator Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Hyundai Robex 55 3 Crawler Excavator Service Manual
 - Personalized Recommendations
 - Hyundai Robex 55 3 Crawler Excavator Service Manual User Reviews and Ratings
 - Hyundai Robex 55 3 Crawler Excavator Service Manual and Bestseller Lists

5. Accessing Hyundai Robex 55 3 Crawler Excavator Service Manual Free and Paid eBooks
 - Hyundai Robex 55 3 Crawler Excavator Service Manual Public Domain eBooks
 - Hyundai Robex 55 3 Crawler Excavator Service Manual eBook Subscription Services
 - Hyundai Robex 55 3 Crawler Excavator Service Manual Budget-Friendly Options
6. Navigating Hyundai Robex 55 3 Crawler Excavator Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Hyundai Robex 55 3 Crawler Excavator Service Manual Compatibility with Devices
 - Hyundai Robex 55 3 Crawler Excavator Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Hyundai Robex 55 3 Crawler Excavator Service Manual
 - Highlighting and Note-Taking Hyundai Robex 55 3 Crawler Excavator Service Manual
 - Interactive Elements Hyundai Robex 55 3 Crawler Excavator Service Manual
8. Staying Engaged with Hyundai Robex 55 3 Crawler Excavator Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Hyundai Robex 55 3 Crawler Excavator Service Manual
9. Balancing eBooks and Physical Books Hyundai Robex 55 3 Crawler Excavator Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Hyundai Robex 55 3 Crawler Excavator Service Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Hyundai Robex 55 3 Crawler Excavator Service Manual
 - Setting Reading Goals Hyundai Robex 55 3 Crawler Excavator Service Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Hyundai Robex 55 3 Crawler Excavator Service Manual
 - Fact-Checking eBook Content of Hyundai Robex 55 3 Crawler Excavator Service Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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