

- 4) Turn the flywheel clockwise and set the piston at top dead center of the compression stroke. (Align the Δ mark on the flywheel with the center of the ignition coil mounting stud bolt as shown.)
 - If the exhaust side opens when the mark aligns with the end of the ignition coil installation part, turn the flywheel one turn again and bring the mark to the alignment position.

- 5) Insert a feeler gauge between the rocker arm and valve, and measure the valve clearance.

Valve clearance	IN	0.06 – 0.10 mm
	EX	0.09 – 0.13 mm

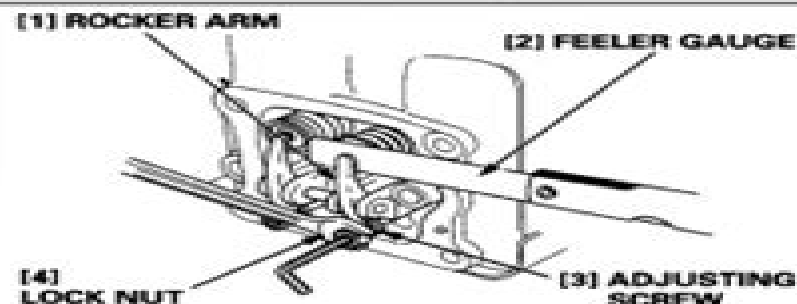
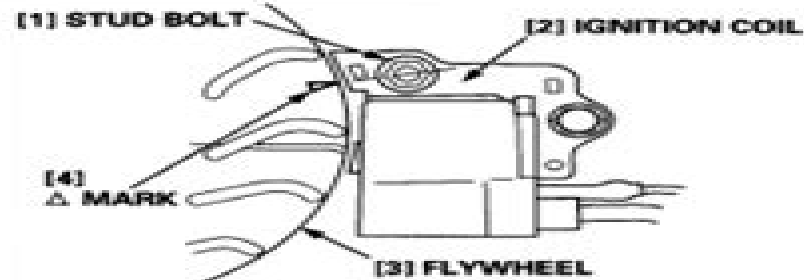
- 6) If adjustment is necessary, proceed as follows.
 - a. Loosen the adjusting screw lock nut and adjust the valve clearance by turning the adjusting screw in or out.
 - To increase valve clearance, screw out.
 - To decrease valve clearance, screw in.
 - b. Holding the adjusting screw with the valve adjusting wrench, tighten the lock nut to the specified torque.

TORQUE: 5.5 N·m (0.55 kgf-m, 4.0 lbf-ft)

- c. After tightening the lock nut, check the valve clearance again.

- 7) Install the valve cover (P. 10-2).

- 8) Reinstall the removed parts in the reverse order of removal.



6. CARBURETOR

CAUTION

- Running the outboard motor for long time without sufficient water will damage the lower unit parts.
- Keep clear of moving parts.

Adjustment:

- 1) Run the outboard motor in an outboard test tank with the water at least 100 mm (4 in) above the antivibration plate. Allow the engine to warm up to normal operating temperature.
- 2) Stop the engine and remove the engine cover. Attach an engine tachometer and restart the engine.

Honda Outboard Engine Bf 2a 2d 5a Workshop Repair Manual

Matthew Coombs



Honda Outboard Engine Bf 2a 2d 5a Workshop Repair Manual:

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